



# Generalscan R1521 Scan Engine User Guide

Generalscan Inc.

## Table of Contents

GENERALSCAN INC.....	1
DISCLAIMER.....	1
<b>1 INTRODUCTION.....</b>	<b>1</b>
1.1 ENTER/EXIT SETUP.....	1
1.2 RESTORE FACTORY DEFAULTS.....	1
<b>2 SCAN MODE.....</b>	<b>2</b>
2.1 BATCH MODE.....	2
2.2 TRIGGER MODE.....	2
2.2.1 Level Mode or Pulse Mode.....	2
2.2.2 Single Reading Duration.....	3
2.2.3 Idle Auto Sleep.....	3
2.2.4 Idle Duration.....	3
2.2.5 Delay of Scanning the Same Barcode.....	4
2.3 SENSE MODE.....	5
2.3.1 Single Reading Duration.....	5
2.3.2 Delay of Scanning the Same Barcode.....	6
2.3.3 Image Stabilization Duration.....	7
2.3.4 Sensitivity.....	7
2.3.5 Stop Mode.....	8
2.4 CONTINUOUS MODE.....	8
2.4.1 Single Reading Duration.....	9
2.4.2 Interval Duration of Reading.....	9
2.4.3 Delay of Scanning the Same Barcode.....	10
<b>3 ILLUMINATION AND AIMING.....</b>	<b>11</b>
3.1 ILLUMINATION.....	11
3.2 AIMING.....	11
<b>4 EDIT DATA.....</b>	<b>12</b>
4.1 ADD CODE ID.....	12
<b>5 SYMBOLOGY PARAMETERS.....</b>	<b>12</b>
5.1 GS1 AI SETTING.....	12
5.2 REVERSE COLOR CODE SETTING.....	13
5.2.1 Operation for All Reverse Color Code.....	13
5.2.2 1D Reverse Color Code Setting.....	13
5.2.3 2D Reverse Color Code Setting.....	13
5.3 CODE 128.....	14
5.3.1 Restore Defaulting Settings.....	14
5.3.2 Allow/Disable to Read Code 128.....	15
5.3.3 Set Up Length Limit.....	15

- 5.4 EAN-8..... 15
  - 5.4.1 Restore Default Settings ..... 15
  - 5.4.2 Allow/Disable to Read EAN-8..... 16
  - 5.4.3 Output Verification..... 16
  - 5.4.4 Extended Code..... 16
  - 5.4.5 Extended Code Must Be Included..... 16
  - 5.4.6 Allow/Disable to Transmit to EAN13..... 17
- 5.5 EAN-13..... 17
  - 5.5.1 Restore Default Settings ..... 17
  - 5.5.2 Allow/Disable to Read EAN-13..... 17
  - 5.5.3 Output Verification..... 17
  - 5.5.4 Extended Code..... 18
  - 5.5.5 Extended Code Must Be Included..... 18
  - 5.5.6 Transmit EAN13 to ISBN ..... 18
  - 5.5.7 Transmit EAN13 to ISSN..... 18
- 5.6 UPCE0..... 19
  - 5.6.1 Restore Default Settings ..... 19
  - 5.6.2 Allow/Disable to Read UPCE0..... 19
  - 5.6.3 Output Verification..... 19
  - 5.6.4 Output System Characters..... 19
  - 5.6.5 Extended Code..... 20
  - 5.6.6 Extended Code Must Be Included..... 20
  - 5.6.7 Allow/Disable to Transmit To UPCA..... 20
- 5.7 UPCE1..... 21
  - 5.7.1 Restore Default Settings ..... 21
  - 5.7.2 Allow/Disable to Read UPCE1..... 21
  - 5.7.3 Output Verification..... 21
  - 5.7.4 Output System Characters..... 21
  - 5.7.5 Extended Code..... 21
  - 5.7.6 Extended Code Must Be Included..... 22
  - 5.7.7 Allow/Disable to Transmit To UPCA..... 22
- 5.8 UPCA..... 22
  - 5.8.1 Restore Default Settings ..... 22
  - 5.8.2 Allow/Disable to Read UPCA..... 23
  - 5.8.3 Transmit UPCA To EAN13 ..... 23
  - 5.8.4 Output Verification..... 23
  - 5.8.5 Output System Characters..... 23
  - 5.8.6 Extended Code..... 23
  - 5.8.7 Extended Code Must Be Included..... 24
- 5.9 INTERLEAVED 2 OF 5..... 24
  - 5.9.1 Restore Default Settings ..... 24
  - 5.9.2 Allow/Disable to Read InterLeaved25..... 24
  - 5.9.3 Set Length Limit..... 25
  - 5.9.4 Verification and Output Verification..... 25

- 5.10 MATRIX 2 OF 5.....26
  - 5.10.1 Restore Default Settings.....26
  - 5.10.2 Allow/Disable to Read Matrix 25.....26
  - 5.10.3 Set Length Limit.....26
  - 5.10.4 Verification and Output Verification.....27
- 5.11 INDUSTRIAL 2 OF 5.....27
  - 5.11.1 Restore Default Settings.....27
  - 5.11.2 Allow/Disable to Read Industrial 25.....27
  - 5.11.3 Set Length Limit.....28
  - 5.11.4 Verification and Output Verification.....28
- 5.12 IATA 2 OF 5.....28
  - 5.12.1 Restore Default Settings.....28
  - 5.12.2 Allow/Disable to Read IATA 25.....29
  - 5.12.3 Set Length Limit.....29
  - 5.12.4 Verification and Output Verification.....29
- 5.13 CODE 39.....30
  - 5.13.1 Restore Default Settings.....30
  - 5.13.2 Allow/Disable to Read Code 39.....30
  - 5.13.3 Output Start and Terminator.....30
  - 5.13.4 Set Length Limit.....30
  - 5.13.5 Verification and Output Verification.....31
  - 5.13.6 Disable/Enable Code32.....31
  - 5.13.7 Code32 Prefix.....31
  - 5.13.8 Code32 Output Verification.....31
  - 5.13.9 Full ASCII Support.....32
- 5.14 CODABAR.....32
  - 5.14.1 Restore Default Settings.....32
  - 5.14.2 Allow/Disable to Read Coda bar.....32
  - 5.14.3 Set Length Limit.....33
  - 5.14.4 Verification Mode and Output Verification.....33
  - 5.14.5 Output Start and Terminator.....33
- 5.15 CODE 93.....34
  - 5.15.1 Restore Default Settings.....34
  - 5.15.2 Allow/Disable to Read Code 93.....34
  - 5.15.3 Set Length Limit.....34
- 5.16 CODE 11.....35
  - 5.16.1 Restore Default Settings.....35
  - 5.16.2 Allow/Disable to Read Code 11.....35
  - 5.16.3 Set Length Limit.....35
  - 5.16.4 Verification Mode and Output Verification.....36
- 5.17 MSI PLESSEY.....37
  - 5.17.1 Restore Default Settings.....37
  - 5.17.2 Allow/Disable to Read MSI Plessey.....37
  - 5.17.3 Set Length Limit.....37

- 5.17.4 Verification Mode and Output Verification.....38
- 5.18 GS1 DATA BAR .....38
- 5.19 GS1 DATA BAR LIMITED.....39
- 5.20 GS1 DATA BAR EXPANDED .....39
- 5.21 PLESSEY .....39
  - 5.21.1 Restore Default Settings.....39
  - 5.21.2 Allow/Disable to Read Plessey.....39
  - 5.21.3 Set Length Limit .....40
  - 5.21.4 Output Verification .....40
- 5.22 FEBRABAN.....40
  - 5.22.1 Type ITF25.....40
  - 5.22.2 Type Code 128 .....41
  - 5.22.3 Verification Character Setting.....41
- 5.23 COMPOSITE .....41
- 5.24 PDF 417.....41
- 5.25 QR CODE.....41
- 5.26 MICRO QR .....42
- 5.27 DATA MATRIX.....42
- 5.28 MICRO PDF417 .....42
- 5.29 AZTEC.....42
- 5.30 MAXICODE.....42
- 5.31 CHINESE-SENSIBLE CODE .....43
- 5.32 DOT CODE .....43
- 6 DATA CODE ..... 43**
  - 6.1 DATA CODE 0~F.....43
  - 6.2 SAVE OR CANCEL.....44
- 7 GET DEVICE INFORMATION..... 45**
- APPENDIX A: CODE ID TABLE ..... 46**
- APPENDIX D: PARAMETERS CONFIGURATION EXAMPLE..... 47**
  - HOW TO MODIFY THE SINGLE READING DURATION .....47
  - HOW TO SET UP IDLE DURATION .....47
  - HOW TO SET UP IMAGE STABILIZATION DURATION.....47
  - HOW TO MODIFY THE DELAY TIME OF SCANNING THE SAME BARCODE .....48
  - HOW TO SET UP THE INTERVAL DURATION OF READING.....48

# 1 Introduction

## 1.1 Enter/Exit Setup

Scanning the Enter Setup barcode can enable the engine to enter the setup mode. Then you can scan programming barcodes to configure your engine.

Scanning the Exit Setup barcode will disable most of the programming barcode and you can only scan the Enter Setup barcode.



\*Enter Setup



Exit Setup

Programming barcode data can be transmitted to the host device. Scan the appropriate barcode below to enable or disable the transmission of programming barcode data to the host device. If the engine is reboot, it will be reset to Do not Transmit Programming Barcode Data.



Transmit Programming Barcode Data



\*Do Not Transmit Programming Barcode Data

## 1.2 Restore Factory Defaults

Attention: Please use the "Restore Factory Defaults" carefully. After scanning below programming barcode, the current setting will be lost and replaced by the factory defaults. Please refer to the appendix to get the factory defaults and function.



Restore Factory Default

## 2 Scan Mode

### 2.1 Batch Mode

In batch mode, when the trigger control interface of the scan engine changes to trigger level, the scan engine starts to shoot and read. If the control interface keeps trigger level, the scan engine will keep scanning barcode. The same barcode can only be scanned one time. After scanning successfully, barcode will be output through interface. To start a new batch scanning, cancel the trigger level and restart it again.



Batch Mode

### 2.2 Trigger Mode

In trigger mode, when the trigger control interface of the scan engine changes to trigger level, the scan engine starts to shoot and read. Within the time of "single reading duration", if the control interface keeps trigger level, the scan engine will keep scanning barcode until scanning successfully. If the trigger level is cancelled or the single reading is timeout, the scan engine will stop shooting and reading. After scanning successfully, barcode will be output through interface. To start a new batch scanning, cancel the trigger level and restart it again.



\*Trigger Mode

#### 2.2.1 Level Mode or Pulse Mode

You can select level mode or pulse mode in the trigger mode. Level mode means the control interface need keep to be trigger level from the beginning to the ending of the reading. Pulse Mode means the scan engine starts reading when detecting the trigger level and ends reading when scanning is successful or the single reading is timeout.



\*Level Mode



Pulse Mode

### 2.2.2 Single Reading Duration

Single reading duration means the maximum time for shooting and reading when the control interface keeps trigger level in trigger mode. If it is timeout, the shooting and reading will stop no matter whether the reading is successfully or not. The duration of single reading is 1000~3600000ms and the default duration is 3000ms. About the custom duration, please refer to appendix D.



\*3000ms



5000ms



Custom Modify Single Reading Duration

### 2.2.3 Idle Auto Sleep

In trigger mode, you can select auto sleep in idle time. "Idle" means no operation or communication is performed for a time period. The auto sleep can keep the scan engine stay in the low power consumption state. Sending trigger signal or communication can awake the scan engine.

Attention: This function only works in serial port interface.



\*Disable Auto Sleep



Allow Auto Sleep

### 2.2.4 Idle Duration

The idle duration is 0~65535ms, the default duration is 500ms. Please refer to appendix D to learn how to set up.



\*500ms



1000ms





Custom

### 2.2.5 Delay of Scanning the Same Barcode

In order to avoid the same barcode being read for several times in a short time in the triggering mode, you can set a delay time in this mode so that the scan engine will read the same barcode after the delay time.

Delay of scanning the same barcode means the scan engine refuse to read the same barcode within the set time after reading a barcode. The scan engine can read and output data only after the set time.

Scan the "No Delay", set to output the same barcode that scan engine has scanned.

If it is set to "Require delay for the same code reading" and "Disable re reading and reset after timeout ", the same barcode can only be read and output after exceeding the delay time of the same code reading.

If it is set to "Require delay for the same code reading" and "Enable re reading and reset after timeout", the same barcode can only be read and output after exceeding the delay time of the same code reading and after no same barcode is read.



\*No Delay



Delay



\* Disable Re Reading and Reset After Timeout



Enable Re Reading and Reset After Timeout

Scanning below programming barcode, you can modify the delay time of scanning the same barcode. The delay time range is 0~65535ms, and the default delay time is 1500ms. If you select "No time limited", the same barcode will not be output. Please refer to Appendix D to see how to make custom setting.



No Time Limited



1000ms



\*1500ms



5000ms



3000ms



Custom

## 2.3 Sense Mode

In the automatic sense mode, the scan engine will monitor the captured image. When the scene changes, it will read barcode within the limited time of "single reading duration". After the information is output successfully or timeout, it will get back to the status of monitoring scene changes again.

When the scan engine is working in this mode, it can also respond to the trigger level and get ready to read. After the trigger level is canceled, or the reading is successful, or the reading is timeout, it will get back to the state of monitoring scene changes again. Before getting back to the monitoring state again, trigger level needs to be cancelled.



Sense Mode

### 2.3.1 Single Reading Duration

Single reading duration means the maximum time allowed to keep shooting and reading attempts before reading successfully after detecting the scene changes and the scan engine is ready to read. It will return to the monitoring state from the reading state after timeout. The setting range of single code reading duration is 1000~3600000ms, and the default duration is 3000ms. Please refer to Appendix D for the custom setting.



\*3000ms



5000ms



Custom

### 2.3.2 Delay of Scanning the Same Barcode

In order to avoid the same barcode being read for several times in a short time in the triggering mode, you can set a delay time in this mode so that the scan engine will read the same barcode after the delay time.

Delay of scanning the same barcode means the scan engine refuse to read the same barcode within the set time after reading a barcode. The scan engine can read and output data only after the set time.

Scan the "No Delay", set to output the same barcode that scan engine has scanned.

If it is set to "Require delay for the same code reading" and "Disable re reading and reset after timeout ", the same barcode can only be read and output after exceeding the delay time of the same code reading.

If it is set to "Require delay for the same code reading" and "Enable re reading and reset after timeout", the same barcode can only be read and output after exceeding the delay time of the same code reading and after no same barcode is read.



\*No Delay



Delay



\* Disable Re Reading and Reset After Timeout



Enable Re Reading and Reset After Timeout

Scanning below programming barcode, you can modify the delay time of scanning the same barcode. The delay time range is 0~65535ms, and the default delay time is 1500ms. If you select "No time limited", the same barcode will not be output. Please refer to Appendix D to see how to make custom setting.



No Time Limited



1000ms



\*1500ms



3000ms



5000ms



Custom

### 2.3.3 Image Stabilization Duration

The range of image stabilization duration is 0~1600ms and the default duration is 60ms. Please refer to Appendix D to see how to set up the image stabilization duration.



\*60ms



500ms



1000ms



Custom

### 2.3.4 Sensitivity

Sensitivity specifies the degree of acuteness of the engine’s response to changes in images captured. The higher the sensitivity, the lower requirement in image change is needed to trigger the engine. On the contrary, the lower the sensitivity, the higher requirement.



Medium Sensitivity



Low Sensitivity



\* High Sensitivity



Enhanced Sensitivity

It is recommended not to use the following free setting methods when the above

sensitivity has been set to adapt to the application.

Set the scene change threshold value freely means when the scene change reaches or exceeds the threshold value, it will be detected and recognized that the scene has enough changes, and then it will be turned into ready to read. The higher the sensitivity, the lower the scene change threshold value is required.

When the scene changes threshold value is set very high, the sensitivity of the scan engine will be very low. For specific applications, please test first to determine the best threshold value.

The setting range of scene change threshold value is 1~50. When setting the scene change threshold value, data codes also need to be used. The default threshold value is 10. Please refer to Appendix D for setting method.



Modify the Scene Change Threshold Value

### 2.3.5 Stop Mode

Mode 1: In sense mode, after scanning the barcode successfully, the scan engine will turn off the light and re monitor the environment.

Mode 2: In sense mode, after scanning the barcode successfully, the scan engine will continue to scan and will not re monitor the environment until the scanning is not successful within the range of single scanning duration.



\*Mode 1



Mode 2

### 2.4 Continuous Mode

The continuous mode is a working mode in which the scan engine continuously and circularly shoots, reads and outputs information. In this mode, whether it is the same barcode or not, the reading module will identify and output it.

In continuous mode, trigger level can be used to control the continuous reading to suspend or continue. During continuous reading, if the trigger level is cancelled, reading will be suspended, and if the trigger level is cancelled again, the reading will continue. This configuration may not take effect in the continuous read state.



Continuous Mode

### 2.4.1 Single Reading Duration

In continuous mode, single reading duration means the maximum duration of acquisition recognition before successful reading. After timeout, it will enter the interval of non-acquisition recognition according to the setting. The setting range of single reading duration is 1000~3600000ms, and the default duration is 3000ms. Please refer to Appendix D to get setting up.



\*3000ms



5000ms



Custom

### 2.4.2 Interval Duration of Reading

Interval Duration of reading means the interval duration between two readings. No matter whether the reading is successful or failed, there will be an interval duration between the two readings, in which no acquisition reading is performed. The range of interval duration of reading is 0~65535ms, and the default duration is 1000ms. Please refer to Appendix D for custom setting method.



\*500ms



1000ms



2000ms



5000ms



0ms



Custom

### 2.4.3 Delay of Scanning the Same Barcode

In order to avoid the same barcode being read for several times in a short time in the triggering mode, you can set a delay time in this mode so that the scan engine will read the same barcode after the delay time.

Delay of scanning the same barcode means the scan engine refuse to read the same barcode within the set time after reading a barcode. The scan engine can read and output data only after the set time.

Scan the "No Delay", set to output the same barcode that scan engine has scanned.

If it is set to "Require delay for the same code reading" and "Disable re reading and reset after timeout ", the same barcode can only be read and output after exceeding the delay time of the same code reading.

If it is set to "Require delay for the same code reading" and "Enable re reading and reset after timeout", the same barcode can only be read and output after exceeding the delay time of the same code reading and after no same barcode is read.



\*No Delay



Delay



\* Disable Re Reading and Reset After Timeout



Enable Re Reading and Reset After Timeout

Scanning below programming barcode, you can modify the delay time of scanning the same barcode. The delay time range is 0~65535ms, and the default delay time is 1500ms. If you select "No time limited", the same barcode will not be output. Please refer to Appendix D to see how to make custom setting.



No Time Limited



1000ms



\*1500ms



3000ms



5000ms



Custom

### 3 Illumination and Aiming

#### 3.1 Illumination

A group of LEDs are equipped in the engine to provide auxiliary lighting conditions. The light beam will focus on the target barcode to improve the scan performance, especially in the dark. Users can configure the illumination to make it adapt to different lighting conditions.

Normal: Illumination LEDs on the engine are turned on during image capture.

Always on: Illumination LEDs on the engine keep on after the engine is powered on.

Off: Illumination LEDs on the engine are off all the time.



\*Normal



Off



Always On

#### 3.2 Aiming

There is a projection device in the engine. It is used for projecting a special pattern, which means the center of the image. When capturing the image, project the pattern on the target barcode means the engine has aimed the target barcode, so that the scanning become easier.

Normal: The engine projects an aiming pattern only during barcode scanning/capture.

Always on: Aiming pattern is constantly on after the engine is powered on.

Off: Aiming pattern is off all the time.



\*Normal





Off



Always On

## 4 Edit Data

### 4.1 Add Code ID

Users can use Code ID to identify different barcode types, and the code ID corresponding to each barcode type can be modified freely. The Code ID of all barcodes is one character and must be a letter, cannot be a number, invisible character, or punctuation mark.



Allow to Add Code ID



\*Do Not Add Code ID

Scanning below programming barcode can restore the Code IDs of all barcode types to the default values. Please think carefully before setting.



Restore Code IDs of All Barcode Types

## 5 Symbology Parameters

### 5.1 GS1 AI Setting

In order to output the code value according to GS1 AI rules, it is also necessary to enable the GS1 AI rule function.



Enable GS1 AI Output Rule



\* Disable GS1 AI Output Rule

## 5.2 Reverse Color Code Setting

If this configuration is enabled, the recognition speed will be affected. Please open it in the required scenario.

### 5.2.1 Operation for All Reverse Color Code



Allow to Read Reverse Color Code



\*Disable to Read Reverse Color Code

### 5.2.2 1D Reverse Color Code Setting



Allow to Read 1D Reverse Color Code



\*Disable to Read 1D Reverse Color Code

### 5.2.3 2D Reverse Color Code Setting



Allow to Read PDF417 Reverse Color Code



\*Disable to Read PDF417 Reverse Color Code



Allow to Read DM Reverse Color Code



\*Disable to Read DM Reverse Color Code



Allow to Read QR Reverse Color Code



\*Disable to Read QR Reverse Color Code



Allow to Read Micro PDF417 Reverse Color Code



\*Disable to Read Micro PDF417 Reverse Color Code



Allow to Read Aztec Reverse Color Code



\*Disable to Read Aztec Reverse Color Code



Allow to Read Maxi code Reverse Color Code



\*Disable to Read Maxi code Reverse Color Code



Allow to Read Chinese-sensible Code Reverse Color Code



\*Disable to Read Chinese-sensible Code Reverse Color Code



Allow to Read Dot Code Reverse Color Code



\*Disable to Read Dot Code Reverse Color Code

## 5.3 Code 128

### 5.3.1 Restore Defaulting Settings



Restore Default Settings of Code 128

### 5.3.2 Allow/Disable to Read Code 128



\* Allow to Read Code 128



Disable to Read Code 128

### 5.3.3 Set Up Length Limit



\*Set Up Minimum Length Limit 00



Set Up Minimum Length Limit 04



Set Up Maximum Length Limit 32



\* Set Up Maximum Length Limit 255



Custom Set Up Minimum Length



Custom Set Up Maximum Length

## 5.4 EAN-8

### 5.4.1 Restore Default Settings



Restore Default Setting of EAN8

### 5.4.2 Allow/Disable to Read EAN-8



\* Allow to Read EAN-8



Disable to Read EAN-8

### 5.4.3 Output Verification

The data of EAN-8 must be 8 bytes, and the last one is verification.



\*Output Verification



Do Not Output Verification

### 5.4.4 Extended Code

When setted to be "Read 2-digit extended code" or "Read 5-digit extended code", the scan engine can read the symbology with/without extended code. When the scan engine is set to be "Do not read 2-digit extended code" or "Do not read 5-digit extended code", the extended code of the symbology will not be read and output.



\* Do Not Read 2-digit Extended Code



Read 2-digit Extended Code



\* Do Not Read 5-digit Extended Code



Read 5-digit Extended Code

### 5.4.5 Extended Code Must Be Included

When the scan engine is set to be "extended code must be included", it can only scan the symbology with extended code.



\*Not required



Extended Code Must Be Included

### 5.4.6 Allow/Disable to Transmit to EAN13



\* Disable to Transmit EAN8 To EAN13



Allow to Transmit EAN8 To EAN13

## 5.5 EAN-13

### 5.5.1 Restore Default Settings



Restore Default Settings of EAN-13

### 5.5.2 Allow/Disable to Read EAN-13



\* Allow to Read EAN-13



Disable to Read EAN-13

### 5.5.3 Output Verification



\*Output Verification



Do Not Output Verification

### 5.5.4 Extended Code

When setted to be "Read 2-digit extended code" or "Read 5-digit extended code", the scan engine can read the symbology with/without extended code. When the scan engine is set to be "Do not read 2-digit extended code" or "Do not read 5-digit extended code", the extended code of the symbology will not be read and output.



\* Do Not Read 2-digit Extended Code



Read 2-digit Extended Code



\* Do Not Read 5-digit Extended Code



Read 5-digit Extended Code

### 5.5.5 Extended Code Must Be Included

When the scan engine is set to be "extended code must be included", it can only scan the symbology with extended code.



\*Not required



Extended Code Must Be Included

### 5.5.6 Transmit EAN13 to ISBN

Other Configurations are the same as EAN13.



\* Disable to Transmit EAN13 To ISBN



Allow to Transmit EAN13 to ISBN

### 5.5.7 Transmit EAN13 to ISSN

Other Configurations are the same as EAN13.



\* Disable to Transmit EAN13 To ISSN



Allow to Transmit EAN13 to ISSN

## 5.6 UPCE0

### 5.6.1 Restore Default Settings



Restore Default Settings of UPCE0

### 5.6.2 Allow/Disable to Read UPCE0



\* Allow to Read UPCE0



Disable to Read UPCE0

### 5.6.3 Output Verification



\*Output Verification



Do Not Output Verification

### 5.6.4 Output System Characters



\*Output System Characters



Do Not Output System Characters



### 5.6.5 Extended Code

When setted to be "Read 2-digit extended code" or "Read 5-digit extended code", the scan engine can read the symbology with/without extended code. When the scan engine is set to be "Do not read 2-digit extended code" or "Do not read 5-digit extended code", the extended code of the symbology will not be read and output.



\* Do Not Read 2-digit Extended Code



Read 2-digit Extended Code



\* Do Not Read 5-digit Extended Code



Read 5-digit Extended Code

### 5.6.6 Extended Code Must Be Included

When the scan engine is set to be "extended code must be included", it can only scan the symbology with extended code.



\*Not Required



Extended Code Must Be Included

### 5.6.7 Allow/Disable to Transmit To UPCA



\* Disable to Transmit UPCE0 to UPCA



Allow to Transmit UPCE0 to UPCA

## 5.7 UPCE1

### 5.7.1 Restore Default Settings



Restore Default Setting of UPCE1

### 5.7.2 Allow/Disable to Read UPCE1



\* Allow to Read UPCE1



Disable to Read UPCE1

### 5.7.3 Output Verification



\*Output Verification



Do Not Output Verification

### 5.7.4 Output System Characters



\*Output System Characters



Do Not Output System Characters

### 5.7.5 Extended Code

When setted to be "Read 2-digit extended code" or "Read 5-digit extended code", the scan engine can read the symbology with/without extended code. When the scan engine is set to be "Do not read 2-digit extended code" or "Do not read 5-digit extended code", the extended code of the symbology will not be read and output.



\* Do Not Read 2-digit Extended Code



Read 2-digit Extended Code



\* Do Not Read 5-digit Extended Code



Read 5-digit Extended Code

### 5.7.6 Extended Code Must Be Included

When the scan engine is set to be "extended code must be included", it can only scan the symbology with extended code.



\*Not required



Extended Code Must Be Included

### 5.7.7 Allow/Disable to Transmit To UPCA



\* Disable to Transmit UPCE1 to UPCA



Allow to Transmit UPCE1 to UPCA

## 5.8 UPCA

### 5.8.1 Restore Default Settings



Restore Default Settings of UPCA

### 5.8.2 Allow/Disable to Read UPCA



\* Allow to Read UPCA



Disable to Read UPCA

### 5.8.3 Transmit UPCA To EAN13



\*Disable to Transmit UPCA To EAN13



Allow to Transmit UPCA To EAN13

### 5.8.4 Output Verification



\*Output Verification



Do Not Output Verification

### 5.8.5 Output System Characters



\*Output System Characters



Do Not Output System Characters

### 5.8.6 Extended Code

When setted to be "Read 2-digit extended code" or "Read 5-digit extended code", the scan engine can read the symbology with/without extended code. When the scan engine is set to be "Do not read 2-digit extended code" or "Do not read 5-digit extended code", the extended code of the symbology will not be read and output.



\* Do Not Read 2-digit Extended Code



Read 2-digit Extended Code



\* Do Not Read 5-digit Extended Code



Read 5-digit Extended Code

### 5.8.7 Extended Code Must Be Included

When the scan engine is set to be "extended code must be included", it can only scan the symbology with extended code.



\*Not required



Extended Code Must Be Included

## 5.9 Interleaved 2 of 5

### 5.9.1 Restore Default Settings



Restore Default Settings of InterLeaved25

### 5.9.2 Allow/Disable to Read InterLeaved25



\* Allow to Read InterLeaved25



Disable to Read InterLeaved25

### 5.9.3 Set Length Limit



\* Set Minimum Length Limit 00



Set Minimum Length Limit 04



Set Maximum Length Limit 32



\* Set Maximum Length Limit 255



Custom Set Minimum Length



Custom Set Maximum Length

### 5.9.4 Verification and Output Verification

The Interleaved 2 of 5 barcode does not require mandatory verification, and users can choose to use verification according to different applications. If it is set to "No Verification", the scan engine will not verify the barcode data.

If it is set to "USS Verification but Not Output Verification", the scan engine will process USS verification, and the output data will not contain verification characters after passing the verification.

If it is set to "USS Verification and Output Verification", the scan engine will process USS verification, and the output data will contain verification characters after passing the verification.

If it is set to "OPCC Verification but Not Output Verification", the scan engine will process OPCC verification, and the output data will not contain verification characters after passing the verification.

If it is set to "OPCC Verification and Output Verification", the scan engine will process OPCC verification, and the output data will contain verification characters after passing the verification.



\* No Verification



USS Verification but Not Output Verification



USS Verification and Output Verification



OPCC Verification but Not Output Verification



OPCC Verification and Output Verification

## 5.10 Matrix 2 of 5

### 5.10.1 Restore Default Settings



Restore Default Settings of Matrix 25

### 5.10.2 Allow/Disable to Read Matrix 25



Allow to Read Matrix 25



\* Disable to Read Matrix 25

### 5.10.3 Set Length Limit



\* Set Minimum Length Limit 00



Set Minimum Length Limit 04



Set Maximum Length Limit 32



\* Set Maximum Length Limit 255



Custom Set Minimum Length



Custom Set Maximum Length

### 5.10.4 Verification and Output Verification



\* No Verification



Verification but Not Output Verification



Verification and Output Verification

## 5.11 Industrial 2 of 5

### 5.11.1 Restore Default Settings



Restore Default Settings of Industrial 25

### 5.11.2 Allow/Disable to Read Industrial 25



Allow to Read Industrial 25



\* Disable to Read Industrial 25



### 5.11.3 Set Length Limit



\* Set Minimum Length Limit 00



Set Minimum Length Limit 04



Set Maximum Length Limit 32



\* Set Maximum Length Limit 255



Custom Set Minimum Length



Custom Set Maximum Length

### 5.11.4 Verification and Output Verification



\* No Verification



Verification but Not Output Verification



Verification and Output Verification

## 5.12 IATA 2 of 5

### 5.12.1 Restore Default Settings



Restore Default Settings of IATA 25

### 5.12.2 Allow/Disable to Read IATA 25



Allow to Read IATA 25



\* Disable to Read IATA 25

### 5.12.3 Set Length Limit



\* Set Minimum Length Limit 00



Set Minimum Length Limit 04



Set Maximum Length Limit 32



\* Set Maximum Length Limit 255



Custom Set Minimum Length



Custom Set Maximum Length

### 5.12.4 Verification and Output Verification



\* No Verification



Verification but Not Output Verification



Verification and Output Verification

## 5.13 Code 39

### 5.13.1 Restore Default Settings



Restore Default Settings of Code 39

### 5.13.2 Allow/Disable to Read Code 39



\* Allow to Read Code 39



Disable to Read Code 39

### 5.13.3 Output Start and Terminator



Output Start and Terminator



\* Do Not Output Start and Terminator

### 5.13.4 Set Length Limit



\* Set Minimum Length Limit 00



Set Minimum Length Limit 04



Set Maximum Length Limit 32



\* Set Maximum Length Limit 255



Custom Set Minimum Length



Custom Set Maximum Length

### 5.13.5 Verification and Output Verification



\* No Verification



Verification but Not Output Verification



Verification and Output Verification

### 5.13.6 Disable/Enable Code32



\*Disable Code32



Enable Code32

### 5.13.7 Code32 Prefix

This configuration only take effect when Code32 is enabled.



Enable to Output Code32 Prefix



\* Disable to Output Code32 Prefix

### 5.13.8 Code32 Output Verification

This configuration only take effect when Code32 is enabled.



Enable Code32 To Output Verification



\* Disable Code32 To Output Verification

### 5.13.9 Full ASCII Support

The encoding method of Code 39 can include the representation of all ASCII characters. Through setting, the scan engine can support the barcode with full ASCII character.



\*Disable Full ASCII



Enable Full ASCII

## 5.14 Codabar

### 5.14.1 Restore Default Settings



Restore Default Settings of Coda bar

### 5.14.2 Allow/Disable to Read Coda bar



\* Allow to Read Coda bar



Disable to Read Coda bar

### 5.14.3 Set Length Limit



\* Set Minimum Length Limit 00



Set Minimum Length Limit 04



Set Maximum Length Limit 32



\* Set Maximum Length Limit 255



Custom Set Minimum Length



Custom Set Maximum Length

### 5.14.4 Verification Mode and Output Verification



\* No Verification



Mode 10 Verification and Output Verification



Mode 10 Verification but Not Output Verification



Mode 16 Verification and Output Verification



Mode 16 Verification but Not Output Verification

### 5.14.5 Output Start and Terminator

There is a character before and after the Coda bar barcode data as the Start and the Terminator. The Start and the Terminator are one of the four characters "A", "B", "C", and "D". In addition, it is allowed to use the "T", "N", "X", and "E" to represent the Terminator. You can set not to output Start and Terminator or one of the four formats.



Do Not Output Start and Terminator



\*Output the Start ABCD/Terminator ABCD



Output the Start ABCD/Terminator TN\*E



Output the Start abcd/Terminator abcd



Output the Start abcd/Terminator tn \*e

## 5.15 Code 93

### 5.15.1 Restore Default Settings



Restore Default Settings of Code 93

### 5.15.2 Allow/Disable to Read Code 93



\* Allow to Read Code 93



Disable to Read Code 93

### 5.15.3 Set Length Limit



\* Set Minimum Length Limit 00



Set Minimum Length Limit 04



Set Maximum Length Limit 32



\* Set Maximum Length Limit 255



Custom Set Minimum Length



Custom Set Maximum Length

## 5.16 Code 11

### 5.16.1 Restore Default Settings



Restore Default Settings of Code 11

### 5.16.2 Allow/Disable to Read Code 11



Allow to Read Code 11



\* Disable to Read Code 11

### 5.16.3 Set Length Limit



\* Set Minimum Length Limit 00



Set Minimum Length Limit 04





Set Maximum Length Limit 32



\* Set Maximum Length Limit 255



Custom Set Minimum Length



Custom Set Maximum Length

### 5.16.4 Verification Mode and Output Verification



No Verification



1-bit check if the data does not exceed 10 bits, 2 bits check if the data exceeds 10 bits, and transmit check bits



\* 1-bit check if the data does not exceed 10 bits, 2 bits check if the data exceeds 10 bits, and do not transmit check bits



Fixed 1-bit check, transmit check bit



Fixed 1-bit check, do not transmit check bit



Fixed 2-bit check, transmit check bit



Fixed 2-bit check, do not transmit check bit

## 5.17 MSI Plessey

### 5.17.1 Restore Default Settings



Restore Default Settings of MSI Plessey

### 5.17.2 Allow/Disable to Read MSI Plessey



Allow to Read MSI Plessey



\* Disable to Read MSI Plessey

### 5.17.3 Set Length Limit



\* Set Minimum Length Limit 00



Set Minimum Length Limit 04



Set Maximum Length Limit 32



\* Set Maximum Length Limit 255



Custom Set Minimum Length



Custom Set Maximum Length

### 5.17.4 Verification Mode and Output Verification



No Verification



Mode 10 check, transmit check bit



\* Mode 10 check, do not transmit check bit



Mode 11 check, transmit check bit



Mode 11 check, do not transmit check bit



Mode 10、10 check, transmit check bit



Mode 10、10 check, do not transmit check bit



Mode 11、10 check, transmit check bit



Mode 11、10 check, do not transmit check bit

### 5.18 GS1 Data Bar



\* Allow to Read GS1 Data Bar



Disable to Read GS1 Data Bar

### 5.19 GS1 Data Bar Limited



\* Allow to Read GS1 Data Bar Limited



Disable to Read GS1 Data Bar Limited

### 5.20 GS1 Data Bar Expanded



\* Allow to Read GS1 Data Bar Expanded



Disable to Read GS1 Data Bar Expanded

### 5.21 Plessey

#### 5.21.1 Restore Default Settings



Restore Default Settings of Plessey

#### 5.21.2 Allow/Disable to Read Plessey



\* Disable to Read Plessey



Allow to Read Plessey

### 5.21.3 Set Length Limit



\* Set Minimum Length Limit 00



Set Minimum Length Limit 04



Set Maximum Length Limit 32



\* Set Maximum Length Limit 255



Custom Set Minimum Length



Custom Set Maximum Length

### 5.21.4 Output Verification



Output Verification



\* Do Not Output Verification

## 5.22 Febraban

### 5.22.1 Type ITF25



Allow to Read Type ITF25 Febraban



\* Disable to Read Type ITF25 Febraban

### 5.22.2 Type Code128



Allow to Read Type Code128 Febraban



\* Disable to Read Type Code128 Febraban

### 5.22.3 Verification Character Setting



Turn on Febraban Verification



\* Turn Off Febraban Verification

### 5.23 Composite



Allow to Read Composite



\* Disable to Read Composite

### 5.24 PDF 417



\* Allow to Read PDF 417



Disable to Read PDF 417

### 5.25 QR Code



\* Allow to Read QR



Disable to Read QR

### 5.26 Micro QR



Allow to Read Micro QR



\* Disable to Read Micro QR

### 5.27 Data Matrix



\* Allow to Read Data Matrix



Disable to Read Data Matrix

### 5.28 Micro PDF417



Allow to Read Micro PDF417



\* Disable to Read Micro PDF417

### 5.29 Aztec



\* Allow to Read Aztec



Disable to Read Aztec

### 5.30 Maxicode



Allow to Read Maxicode



\* Disable to Read Maxicode

### 5.31 Chinese-sensible Code



Allow to Read Chinese-sensible Code



\* Disable to Read Chinese-sensible Code

### 5.32 Dot Code



Allow to Read DotCode



\*Disable to Read DotCode

## 6 Data Code

### 6.1 Data Code 0~F



Data Code 0



Data Code 2



Data Code 4



Data Code 6



Data Code 1



Data Code 3



Data Code 5



Data Code 7





Data Code 8



Data Code A



Data Code C



Data Code E



Data Code 9



Data Code B



Data Code D



Data Code F

## 6.2 Save Or Cancel

After scanning the data code, scan the "Save" to save the read data. If there is an error when scanning the data code, besides resetting, you can also cancel the wrong data.

For example, you scan a programming code and then scan data code "1", "2" and "3". If you scan "Cancel One Bit Data of Previous Reading", the last read data code "3" will be cancelled. If you scan "Cancel the Data String of Previous Reading", the read data code "1", "2" and "3" will be cancelled. If you scan "Cancel the Current Setting", the read data code will be cancelled together with the programming code.



Save



Cancel the Data String of Previous Reading



Cancel One Bit Data of Previous Reading



Cancel the Current Setting

## 7 Get Device Information



Get Product Version Number

## Appendix A: Code ID Table

Symbology	Code ID
Code128	j
EAN-8	d
EAN-13	d
UPC-E0	c
UPC-E1	c
UPCA	c
Interleaved 2 of 5	e
Matrix 2 of 5	v
Industrial 2 of 5	D
IATA25	s
Code 39	b
Coda bar	a
Code 93	i
PDF417	r
QR	Q
Data Matrix	u
Code 11	H
MSI Plessey	J
Micro QR	Q
Code32	b
ISBN	d
ISSN	d
MicroPDF417	s
Aztec	z
GS1 128	j
AIM 128	f
ISBT 128	F
GS1 Data Bar	R
GS1 Data Bar Limited	R
GS1 Data Bar Expanded	R
Plessey	p
Maxicode	x
Chinese-sensible Code	h
Dot Code	d
Combined Code	m

## Appendix D: Parameters Configuration Example

The methods in the following examples use programming barcodes to set parameters. "Scanning 'xxxxx'" in the text refers to scanning the programming barcodes of this function.

### How to Modify the Single Reading Duration

Example: Set up the single reading duration to be 1500ms.

1. Scanning "Enter Setup" (Please ignore this step if the "Enter Setup" is ready);
2. Scanning "Custom Modify the Single Reading Duration";
3. Scanning Data Code "1", "5", "0", "0";
4. Scanning "Save";
5. Scanning "Exit Setup". (Please ignore this step if you need to set up more parameters.)

### How to Set Up Idle Duration

Example: Set up the idle duration to be 500ms.

1. Scanning "Enter Setup" (Please ignore this step if the "Enter Setup" is ready);
2. Scanning "Custom Set Up the Idle Duration";
3. Scanning Data Code "5", "0", "0";
4. Scanning "Save";
5. Scanning "Exit Setup". (Please ignore this step if you need to set up more parameters.)

### How to Set Up Image Stabilization Duration

Example: Set up the image stabilization duration to be 500ms.

1. Scanning "Enter Setup" (Please ignore this step if the "Enter Setup" is ready);
2. Scanning "Modify the Image Stabilization Duration";
3. Scanning Data Code "5", "0", "0";
4. Scanning "Save";
5. Scanning "Exit Setup". (Please ignore this step if you need to set up more parameters.)

## How to Modify the Delay Time of Scanning the Same Barcode

Example: Set up the delay time of scanning the same barcode to be 1000ms.

1. Scanning "Enter Setup" (Please ignore this step if the "Enter Setup" is ready);
2. Scanning "Custom Modify the Delay Time of Scanning the Same Barcode";
3. Scanning Data Code "1", "0", "0", "0";
4. Scanning "Save";
5. Scanning "Exit Setup". (Please ignore this step if you need to set up more parameters.)

## How to Set Up the Interval Duration of Reading

Example: Set up the interval duration of reading to be 500ms.

1. Scanning "Enter Setup" (Please ignore this step if the "Enter Setup" is ready);
2. Scanning "Custom Modify the Interval Duration of Reading";
3. Scanning Data Code "5", "0", "0";
4. Scanning "Save";
5. Scanning "Exit Setup". (Please ignore this step if you need to set up more parameters.)